



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G00132-3G

Job Sheet 196554



Part No: RBW6705G00132-3G

Job Qty: 1 pcs

Part Name: AW139 Main Rotor & Tail Rotor Rigging Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/14/19

Job Tracking No:

Due Date: 7/26/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBW6705G00132-3G Rev A1 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	7/26/19		0.00	1.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	7/26/19		0.00	1.00	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	7/26/19		0.00	0.00	QC 5 - 10		DAS 40 8-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 60		
							QC 5 - 30		
							QC 5 - 40		



Container No: S209268



Part: RBW6705G00132-3G

Job No: 196554

Serial No/Batch: S209268

Revision: 1A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 08/27/19

Plex 6/14/19 1:07 PM Dart.lajeunesse.marie

120 Packaging 3-1 - Stock - B4B 1 pcs

7/26/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

130 QC 21 - FG

1 pcs

7/26/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - SA - 53

SEP 16 2019 DAS 70

9-89

Part Op 95 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6705G00132-3G-31/-33 to RBW6705G00132-3G-27 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550-E	Case	1 Ea (1 ea)	95-Small Fab - 1	5161175
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5163934
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5021040
RBW6705G00132-3G-27	Bottom Foam (Y20, Black), (5-3/4 x 14-1/4 x 18-7/8) use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5161175
RBW6705G00132-3G-29	Lid Foam (Y20, Black), (1-3/4 x 14-1/4 x 18-5/8) use in case APP-1550-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5161176
RBW6705G00132-3G-31	Identification Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5061213
RBW6705G00132-3G-33	Location Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5061723
RBW6705G02031-3G	Rigging Pin Assembly N1	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5058590
RBW6705G02131-3G	Rigging Pin Assembly N2	3 pcs (3 ea)	100-Small Fab - 2 - B4B	5156822
RBW6705G02231-3G	Rigging Pin Assembly N3	2 pcs (2 ea)	100-Small Fab - 2 - B4B	1X5059747 1X5194740
RBW6705G02331-3G	Rigging Pin Assembly N4	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5037141
RBW6705G02431-3G	Main Rotor Actuator Lever Rigging Fork	3 pcs (3 ea)	100-Small Fab - 2 - B4B	5164590 1X5059514
RBW6705G02532-3G	Main Rotor Actuator Stroke Gag	3 pcs (3 ea)	100-Small Fab - 2 - B4B	2X5148250 1X5130176
RBW6705G02631-3G	Tail Rotor Actuator Lever Rigging Fork	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5094467
RBW6705G02732-3G	Tail Rotor Actuator Stroke Gag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5183542
RBW6705G02831-3G	Warning Flag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5060198
RBW6705G02931-3G	Tail Rotor Actuator Black Simulator Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5193736
RBW6705G03031-3G	Main Rotor Actuator Black Simulator Tool	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5148242
RBW6705G04131-3G	Rigging Pin Assembly No.5	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5156632

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1550-E	1	13	0
100-Small Fab - 2 - B4B	97524A032	4	205	0
	RB41011	1	293	0
	RBW6705G00132-3G-27	1	3	0
	RBW6705G00132-3G-29	1	3	0
	RBW6705G00132-3G-31	1	2	0
	RBW6705G00132-3G-33	1	2	0
	RBW6705G02031-3G	1	4	0
	RBW6705G02131-3G	3	6	0
	RBW6705G02231-3G	2	1	0
	RBW6705G02331-3G	1	3	0
	RBW6705G02431-3G	3	10	0
	RBW6705G02532-3G	3	23	0
	RBW6705G02631-3G	1	4	0
	RBW6705G02732-3G	1	11	0
	RBW6705G02831-3G	1	4	0
	RBW6705G02931-3G	1	1	0
	RBW6705G03031-3G	1	2	0
	RBW6705G04131-3G	2	4	0

Part Specifications

Specifications could not be found.

REMOVE BEFORE FLIGHT FLAG STORAGE

1 2 2 2 3 3 12 12

1 2 3 4 5

6 6 8 10 11

1 2 3 4 5

REMOVE BEFORE FLIGHT FLAG STORAGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 1965541165
192661

NO.	QTY	PART #	DESCRIPTION	MATERIAL	REV	REVISIONS AND SPECIFICATIONS	Pg.
	-3		RIGGING PIN ASSEMBLY N°1			REHM705020231-30	1
	-3		RIGGING PIN ASSEMBLY N°2			REHM705020131-30	1
	-5		RIGGING PIN ASSEMBLY N°3			REHM705020231-30	1
	-7		RIGGING PIN ASSEMBLY N°4			REHM705020231-30	1
	-8		MFR ACTUATOR LEVER RIGGING FORK			REHM705020241-30	1
	-11		MFR ACTUATOR STROKE GAG			REHM705020252-30	1
	-13		MFR ACTUATOR LEVER RIGGING FORK			REHM705020253-30	1
	-15		TR ACTUATOR STROKE GAG			REHM705020272-30	1
	-17		WARNING FLAG			REHM705020281-30	1
	-18		MFR ACTUATOR BLOCK SIMULATION TOOL			REHM705020301-30	1
	-21		TR ACTUATOR BLOCK SIMULATION TOOL			REHM705020281-30	1
	-23		RIGGING PIN ASSEMBLY N°5			REHM705020413-30	1
	-25		HARD CASE	PLASTIC		PELICAN #4PP-1505E	NB
	-27		BOTTOM FOAM	Y-20, BLACK		5-34 x 14-1/4 x 10-7/8	2
	-29		LID FOAM	Y-20, BLACK		1-3/4 x 14-1/4 x 18-5/8	3
	-31		IDENTIFICATION PLACARD	PLASTIC		1/8 x 5 x 7	4
	-33		LOCATION PLACARD	PLASTIC		1/8 x 3 x 1-1/8	5
	-35		DART PLACARD (TOP OF CASE)	ALUMINUM		RB41011	NB

REF	DATE	DESCRIPTION	REMARKS	DATE	INITIAL	APPROVED
1	4/26/11	R/C		4/26/11	R/C	
1A	144934	R/C		5/18/14	DPD	

[illegible]

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition			
Description Work Order Deviation				Completed By					
Root Cause				Lead hand / Supervisor					
QC / QA Coordinator				Fault Category					

Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
Other/Details:				